

Tabella 7
Scostamenti fondamentali per alberi (μm).

Dimensione nominale [mm]		Valori degli scostamenti fondamentali [μm] Scostamenti superiori e_s												IT 5 e IT 6	IT 7
oltre	fino a	Gradi di tolleranza da IT1 a IT18													
		a	b	c	cd	d	e	ef	f	fg	g	h	j _s	j	
–	3	–270	–140	–60	–34	–20	–14	–10	–6	–4	–2	0			–2
3	6	–270	–140	–70	–46	–30	–20	–14	–10	–6	–4	0		–2	–4
6	10	–280	–150	–80	–56	–40	–25	–18	–13	–8	–5	0		–2	–5
10	14	–290	–150	–95		–50	–32		–16		–6	0		–3	–6
14	18														
18	24	–300	–160	–110		–65	–40		–20		–7	0		–3	–6
24	30														
30	40	–310	–170	–120		–80	–50		–25		–9	0		–5	–10
40	50	–320	–180	–130											
50	65	–340	–190	–140		–100	–60		–30		–10	0		–7	–12
65	80	–360	–200	–150											
80	100	–380	–220	–170		–120	–72		–36		–12	0		–9	–15
100	120	–410	–240	–180											
120	140	–460	–260	–200		–145	–85		–43		–14	0	scostamenti = $\pm IT n/2$ dove n è il valore del grado di tolleranza IT	–11	–18
140	160	–520	–280	–210											
160	180	–580	–310	–230		–170	–100		–50		–15	0		–13	–21
180	200	–660	–340	–240											
200	225	–740	–380	–260		–190	–110		–56		–17	0		–16	–26
225	250	–820	–420	–280											
250	280	–920	–480	–300		–210	–125		–62		–18	0		–18	–28
280	315	–1050	–540	–330											
315	355	–1200	–540	–330		–230	–135		–68		–20	0		–20	–32
355	400	–1350	–680	–400											
400	450	–1500	–760	–440		–260	–145		–76		–22	0			
450	500	–1650	–840	–480											
500	560					–290	–160		–80		–24	0			
560	630														
630	710					–320	–170		–86		–26	0			
710	800														
800	900					–350	–195		–98		–28	0			
900	1000														
1000	1120					–390	–220		–110		–30	0			
1120	1250														
1250	1400					–430	–240		–120		–32	0			
1400	1600														
1600	1800					–480	–260		–130		–34	0			
1800	2000														
2000	2240					–520	–290		–145		–38	0			
2240	2500														
2500	2800														
2800	3150														

Valori degli scostamenti fondamentali [μm]															
Scostamenti inferiori e_i															
da IT 4 a IT 7	fino a IT 3 e sopra IT 7	Gradi di tolleranza													
		k	m	n	p	r	s	t	u	v	x	y	z	za	zb
0	0	+2	+4	+6	+10	+14		+18		+20		+26	+32	+40	+60
+1	0	+4	+8	+12	+15	+19		+23		+28		+35	+42	+50	+80
+1	0	+6	+10	+6	+15	+23		+23		+34		+42	+52	+67	+97
+1	0	+7	+12	+18	+23	+28		+33		+40		+50	+64	+90	+130
									+39	+45		+60	+77	+108	+150
+2	0	+8	+15	+22	+28	+35		+41	+47	+54	+63	+73	+98	+136	+188
							+41	+48	+55	+64	+75	+88	+118	+160	+218
+2	0	+9	+17	+26	+34	+43		+48	+60	+68	+80	+94	+112	+148	+200
							+48	+60	+68	+80	+94	+112	+148	+200	+274
							+54	+70	+81	+97	+114	+136	+180	+242	+325
+2	0	+11	+20	+32	+41	+53	+66	+87	+102	+122	+144	+172	+226	+300	+405
					+43	+59	+75	+102	+120	+146	+174	+210	+274	+360	+480
+3	0	+13	+23	+37	+51	+71	+91	+124	+146	+178	+214	+258	+335	+445	+585
					+54	+79	+104	+144	+172	+210	+254	+310	+400	+525	+690
					+63	+92	+122	+170	+202	+248	+300	+365	+470	+620	+800
+3	0	+15	+27	+43	+65	+100	+134	+190	+228	+280	+340	+415	+535	+700	+900
					+68	+108	+146	+210	+252	+310	+380	+465	+600	+780	+1000
					+77	+122	+166	+236	+284	+350	+425	+520	+670	+880	+1150
+4	0	+17	+31	+50	+80	+130	+180	+258	+310	+385	+470	+575	+740	+960	+1250
					+84	+140	+196	+284	+340	+425	+520	+640	+820	+1050	+1350
+4	0	+20	+34	+56	+94	+158	+218	+315	+385	+475	+580	+710	+920	+1200	+1550
					+98	+170	+240	+350	+425	+525	+650	+790	+1000	+1300	+1700
+4	0	+21	+37	+62	+108	+190	+268	+390	+475	+590	+730	+900	+1150	+1500	+1900
					+114	+208	+294	+435	+530	+660	+820	+1000	+1300	+1650	+2100
+5	0	+23	+40	+68	+126	+232	+330	+490	+595	+740	+920	+1100	+1450	+1850	+2400
					+132	+252	+360	+540	+660	+820	+1000	+1250	+1600	+2100	+2600
0	0	+26	+44	+78	+150	+280	+400	+600							
					+155	+310	+450	+660							
0	0	+30	+50	+88	+175	+340	+500	+740							
					+185	+380	+560	+840							
0	0	+34	+56	+100	+210	+430	+620	+940							
					+220	+470	+680	+1050							
0	0	+40	+66	+120	+250	+520	+780	+1150							
					+260	+580	+840	+1300							
0	0	+48	+78	+140	+300	+640	+960	+1450							
					+330	+720	+1050	+1600							
0	0	+58	+92	+170	+370	+820	+1200	+1850							
					+400	+920	+1350	+2000							
0	0	+68	+110	+195	+440	+1000	+1500	+2300							
					+460	+1100	+1650	+2500							
0	0	+76	+135	+240	+550	+1250	+1900	+2900							
					+580	+1400	+2100	+3200							